

## Coil Service Center

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In addition to continuous coil anodizing and aluminum finishing services, Lorin Industries offers a full portfolio of coil finishing services, including slitting, cut to length and freight / transportation management services.

Toll Anodizing Services	Imperial		Metric	
	Gauge Range	Maximum Width	Gauge Range	Maximum Width
<b>Etched Products Clear &amp; Colored</b>	0.004" – 0.032"	50.0"	0.1mm - 0.8mm	1270mm
	0.013" – 0.050"	62.0"	0.3mm – 1.3mm	1575mm
	0.013" – 0.080"	48.0"	0.3mm – 2.0mm	1220mm
	0.081" – 0.090"	33.0"	2.0mm – 2.3mm	838mm
	0.091" – 0.100"	26.0"	2.3mm – 2.54mm	660mm
<b>Bright Products Clear &amp; Colored</b>	0.004" – 0.032"	50.0"	0.1mm – 0.8mm	1270mm
	0.004" – 0.050"	48.0"	0.1mm – 1.3mm	1220mm
	0.010" – 0.040"	54.0"	0.25mm – 1.0mm	1372mm
	0.051" – 0.060"	24.0"	1.3mm – 1.5mm	609mm
<b>ColorIn</b>	0.013" – 0.050"	62.0"	0.3mm – 1.3mm	1575mm
	0.013" – 0.080"	48.0"	0.3mm – 2.0mm	1220mm
	0.081" – 0.090"	33.0"	2.0mm – 2.3mm	838mm
	0.091" – 0.100"	26.0"	2.3mm – 2.5mm	660mm
<b>ElectroPolish</b>	0.007" – 0.032"	52.0"	0.17mm – 0.8mm	1321mm

### Misc. Toll Anodizing Information

- Maximum coil weight = 15,000 pounds.
- Tolling charges based on finished coil weight SHIPPED not received.
- Lorin will process a minimum amount of customer coil to check for defects. Should a defect be identified, Lorin will work with the customer to minimize additional charges for anodizing and assist in coordinating mill return.
- Minimum production quantities apply based on production line and finished product. Please inquire with your Inside / Sales Manager for specifics.

## Slitting Services

### Slitting Capabilities

- Gauge minimum = 0.007"
- Gauge maximum = 0.134"
- Minimum slit width = 0.500"
- Maximum slit width – 56.0"
- Maximum number of slit cuts per sheet = 34

Minimum slit quantities of 500 pounds per head set are required.  
Aluminum slitting only – all other metals by inquiry.

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**Cut to Length Services**

**Cut to Length Capabilities**

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- Gauge minimum = 0.004"
- Gauge maximum = 0.080"
- Loading width minimum = 7"
- Loading width maximum = 62"
- Minimum sheet length = 8"
- Maximum sheet length = 192"

Hand stacking required for sheet lengths of 24" or less.  
Minimum sheet quantity of 500 pounds required.  
Aluminum sheeting only – all other metals by inquiry.

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**Freight Management Services**

- Full and partial truck load.
- Full and partial container load.
- Domestic freight management.
- International freight management.