



COLORIN® LIGHT BRONZE ARCHITECTURAL CLASS II IS A FINISH DEVELOPED FOR EXTERIOR APPLICATIONS WHERE UV FADE RESISTANCE IS CRITICAL TO THE DESIGNER.

The ColorIn® Light Bronze Architectural Class II finish utilizes a specialized anodizing process using a two-step electrolytic coloring system. The combination of an Architectural Class II film thickness with the inorganic coloring chemistry provides excellent corrosion resistance and will maintain color consistency under harsh weathering conditions.

INDUSTRY DESIGNATIONS

Aluminum Association
AA-M12-C22-A24
Mil A-8625F Classification
Type II Sulfuric Anodize

INDUSTRY STANDARDS

Mil A-8625F Anodizing Standard
Anodic coatings for aluminum and aluminum alloys

ALUMINUM PROPERTIES

Alloy 5205
Temper Full Hard
Finish Short Line (SL) Brushed

MECHANICAL PROPERTIES

UTS 27 ksi min [186MPa]
YTS Not specified
Elongation 1% minimum

CHEMICAL PROPERTIES

Si 0.15 %
Fe 0.7 %
Cu 0.03 - 0.10 %
Mn 0.10 %
Mg 0.60 - 1.0 %
Cr 0.10 %
Zn 0.05 %
Other 0.15 %
Al Remainder

ANODIZE FILM THICKNESS

Decorative Anodic Layer:

ANODIZE FINISH PROPERTIES

Optical N/A
Gloss Medium Matte
Color Light Bronze
Color Target < Delta E of 5.0
UV Stable Yes
Environment Interior
Quality Grade 2
Other ColorIn®

This product is available for exterior use; a minimum film thickness of 0.250 mils (6 µm) is required.

WIDTH AVAILABILITY

48.5" (1232 mm)

Other widths can be custom ordered.

GAUGE AVAILABILITY

0.032" (0.8 mm)
0.040" (1.0 mm)
0.050" (1.3 mm)
0.063" (1.6 mm)
0.080" (2.0 mm)

ANODIZED FINISH TEST DATA

| CHARACTERISTIC | TEST METHOD | STANDARD | TEST RESULTS |
|---------------------|---------------------------------------|---|--|
| Oxide Layer, Weight | ASTM B137 - Coating Dissolution | | > 1.0 mg/cm ² (6.8 mg/in ²) |
| Color Uniformity | ASTM B2244 - Calculation Δ in Delta E | Lorin, meet the agreed upon color specification | Lorin Color D04B, Δ in Delta E ≤ 3.8 |
| Film Hardness | ASTM D3363 - Pencil Hardness | Based on anodic thickness, 3 μm (0.125 mils) | 4H Hardness |
| Dye Stain | Dye Stain Test | Pass, No Visible Stain | 5,000 cycles; 8.2 mg / wgt loss; 1.6 wear index |

SECONDARY SERVICES

- Shearing, Width Capabilities:**
7" (178mm) - 62" (1575 mm)
- Shearing, Length Capabilities:**
Up to 192" (4876 mm)
- Shearing, Loading Gauge:**
Up to 0.080" (2.0 mm)
- Slitting, Width Capabilities:**
0.75" (19 mm) min
- Slitting, Loading Gauge:**
Up to 0.100" (2.5 mm)
- Other Secondary Services:**
Protective peel-able films
International packaging
Perforating and embossing

MAINTENANCE AND CLEANING

The anodized aluminum finish can be washed with mild soap and water followed by a clean water rinse. For more information on cleaning anodized aluminum, please refer to the Aluminum Association Publication 92, Care of Aluminum or AAMA 609 & 610-09, Cleaning and maintenance guide for architecturally finished aluminum.

SUSTAINABILITY AND LEED

- Recycled Content, 5005 alloy:**
100% recyclable
Recycled Content, 6.6%
Reclaimed-Virgin Material, 93.4%
2012.04.30 Mill#6
- Volatile Organic Compounds:**
The aluminum oxide layer does not contain any VOC's

AVAILABILITY

The standard lead time for stocked gauges and widths is two weeks for anodizing and one week for any secondary services such as slitting, shearing and applying transparent protective films or paper.

Please check availability of Non-Stocked materials by contacting our sales staff using our toll free number 800.654.1159 or email your request to info@lorin.com. Some raw materials may have extended lead times.

TECHNICAL SUPPORT

A staff of factory trained personnel are available to offer technical assistance. Please call our toll free number 800.654.1159 or email your question to info@lorin.com.

PRODUCT SUPPORT PARTNERS

Lorin Industries works very closely with many manufacturers' in multiple markets who specialize in anodized aluminum fabrication. Our support staff can assist you if you are looking for finished components. Please call our toll free number 800.654.1159 or email your request for product and application support to info@lorin.com.

WARRANTY

A limited warranty is available upon request. The warranty is issued on a per project basis and can be applied for on line by completing an application for warranty at Lorin.com.