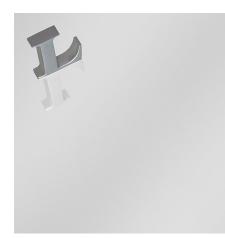
# DURAMATT® 3000 Technical Data Sheet



DURAMATT® 3000 IS A PRODUCT DEVELOPED BY LORIN INDUSTRIES AND DESIGNED SPECIFICALLY FOR LIGHTING REFLECTOR APPLICATIONS.

DuraMatt<sup>®</sup> 3000 provides the lighting engineer with a low cost lighting reflector with a semi-specular surface finish.

### INDUSTRY DESIGNATIONS

Aluminum Association AA-M12-C32-A21 Mil A-8625F Classification Type II Sulfuric Anodize

# **INDUSTRY STANDARDS**

Mil A-8625F Anodizing Standard Anodic coatings for aluminum and aluminum alloys

### **ALUMINUM PROPERTIES**

Alloy ..... 5205 Temper..... Half Hard Finish..... Mill Finish

# MECHANICAL PROPERTIES

UTS 21ksi [145 MPa] - 27ksi		
[186 M	/IPa]	
YTS 17 mi	n [117 MPa]	
Elongation 1% m	inimum	

# CHEMICAL PROPERTIES

Si	0.15%
Fe	0.07 %
Cu	0.03 - 0.10 %
Mn	0.10 %
Mg	0.6 - 1.0 %
Cr	0.10 %
Zn	0.05 %
Other	0.15 %
Al	Remainder

#### **ANODIZE FILM THICKNESS**

Decorative Anodic layer:

### **ANODIZE FINISH PROPERTIES**

Optical	N/A
60° with Grain	100-800
60° against Grain	40-600
Gloss	N/A
Color	Natural Aluminum
Color Target	N/A
UV Stable	Yes
Environment	Interior
Quality Grade	3
Other	None

### WIDTH AVAILABILITY

49.21" (1250 mm)

Other widths can be custom ordered.

# GAUGE AVAILABILITY

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0.0120" (0.3 mm)
0.0157" (0.4 mm)
0.0250" (0.6 mm)
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# ANODIZED FINISH TEST DATA

CHARACTERISTIC	TEST METHOD	STANDARD	TEST RESULTS
Oxide Layer, Weight	ASTM B137 - Coating Dissolution		> 0.7 mg/cm <sup>2</sup> (3.8 mg/in <sup>2</sup> )
Seal Quality	ASTM B136 - Dye Stain	Dye Stain Test, No Stain Visible	Pass, No Visible Stain

# SECONDARY SERVICES

Shearing, Width Capabilities: 7" (178mm) - 62" (1575 mm) Shearing, Length Capabilities: Up to 192" (4876 mm) Shearing, Loading Gauge: Up to 0.080" (2.0 mm) Slitting, Width Capabilities: 0.75" (19 mm) min Slitting, Loading Gauge: Up to 0.100" (2.5 mm) Other Secondary Services: Protective peel-able films International packaging Perforating and embossing

### MAINTENANCE AND CLEANING

The anodized aluminum finish can be washed with mild soap and water followed by a clean water rinse. For more information on cleaning anodized aluminum, please refer to the Aluminum Association Publication 92, Care of Aluminum or AAMA 609 & 610-09, Cleaning and maintenance guide for architecturally finished aluminum.

### SUSTAINABILITY AND LEED

Recycled Content, 5005 alloy: 100% recyclable Recycled Content, 6.6% Reclaimed-Virgin Material, 93.4%

Compounds: The aluminum oxide layer does not contain any VOC's

# AVAILABILITY

The standard lead time for stocked gauges and widths is two weeks for anodizing and one week for any secondary services such as slitting, shearing and applying transparent protective films or paper.

Please check availability of Non-Stocked materials by contacting our sales staff using our toll free number 800.654.1159 or email your request to info@lorin.com. Some raw materials may have extended lead times.

### **TECHNICAL SUPPORT**

A staff of factory trained personnel are available to offer technical assistance. Please call our toll free number 800.654.1159 or email your question to info@lorin.com.

### **PRODUCT SUPPORT PARTNERS**

Lorin Industries works very closely with many manufacturers' in multiple markets who specialize in anodized aluminum fabrication. Our support staff can assist you if you are looking for finished components. Please call our toll free number 800.654.1159 or email your request for product and application support to info@lorin.com.

### WARRANTY

A limited warranty is available upon request. The warranty is issued on a per project basis and can be applied for on line by completing an application for warranty at Lorin.com.

# LORIN Lorin.com | North America: 800.654.1159 | International: +1 231.722.1631

